

DART

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| DESIGN CP | DRAWN BY CP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED JH | APPROVED JH | DRAWING NO. DSI 9250 | REV. B SHEET 1 OF 1 |
| DATE 06.11.22 | | TITLE BASKET CONVERSION KIT | SCALE NTS |
| A | 03.02.17 | NEW ISSUE | |
| B | 06.11.22 | ADD NAS1515H4 WASHERS, REF DSI9318 | |

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607 REV. F

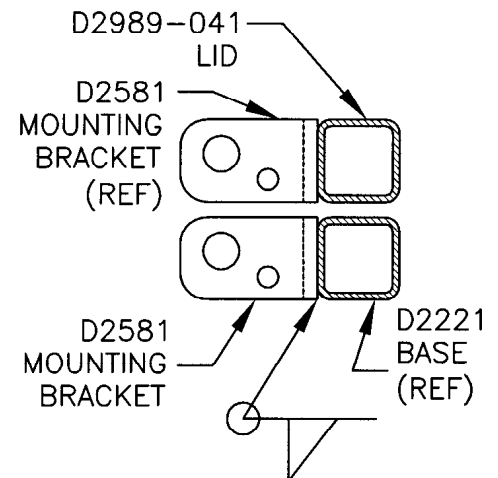
REF. CANADIAN STC: SH94-14

REF. FAA STC: SR00213NY

THE D350-607-041 **HELI-UTILITY-BASKET™** CAN BE CONVERTED TO A D350-607-043 AS FOLLOWS:

1. REMOVE D350-607-041 BASKET FROM THE AIRCRAFT.
2. REMOVE D2512 LID ASSEMBLY BY REMOVING QTY (2) AN4-7A BOLTS OR D2569 HINGE.
3. IF REQUIRED, WELD QTY(2) D2581 MOUNTING BRACKETS ONTO THE D2221 BASE AS SHOWN BELOW TO LINE UP WITH THE D2581 BRACKETS ON D2989-041 LID. USE ER308L FILLER ROD.
4. LOCATE D2989-043 LID ON BACK-SIDE OF D2512 LID. TRANSFER DRILL QTY (5) Ø0.257 HOLES FROM D2989-043 TO D2221 BASE. DE-BURR AND TOUCH UP WITH PAINT.
5. INSTALL D2989-043 LID USING QTY (5) AN4-22A BOLTS AND ASSOCIATED HARDWARE.
6. INSTALL D2989-041 LID ONTO D2989-043 LID USING QTY (2) AN4-13A BOLTS AND ASSOCIATED HARDWARE AS SHOWN IN SERVICE INSTRUCTION DSI9318 REV. A.
7. INSTALL D2856-400-720 ABRASION STRIPS PER ITEM 5 OF THE INSTALLATION PROCEDURE ON PAGE 4 OF D350-607 REV. F.
8. REINSTALL BASKET ON AIRCRAFT PER D350-607 REV. F AS D350-607-043.

| QTY | Part Number | Description |
|-----|---------------|-------------------------------|
| X | DSI9250-011 | BASKET CONVERSION KIT |
| 5 | D2022-101 | SPACER |
| 1 | D2258-200 | LABEL |
| 1 | D2332-041 | PROP ASSEMBLY |
| 1 | D2530 | HANDLE WELDMENT |
| 2 | D2535 | SPRING |
| 2 | D2537 | BUSHING |
| 2 | D2581 | MOUNTING BRACKET |
| 4 | D2856-400-720 | ABRASION STRIP |
| 1 | D2989-041 | BASKET LID ASSEMBLY (OUTSIDE) |
| 1 | D2989-043 | BASKET LID ASSEMBLY (INSIDE) |
| 2 | AN3-16A | BOLT |
| 2 | AN4-13A | BOLT |
| 7 | AN4-22A | BOLT |
| 4 | AN5-17A | BOLT |
| 14 | AN960JD416 | WASHER |
| 2 | AN960JD416L | WASHER |
| 4 | AN960JD516 | WASHER |
| 4 | AN970-4 | WASHER |
| 2 | MS21042L3 | NUT (OR MS21042-3) |
| 9 | MS21042L4 | NUT (OR MS21042-4) |
| 4 | MS21042L5 | NUT (OR MS21042-5) |
| 2 | NAS1515H4 | WASHER |



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. Shepherd
D. SHEPHERD (DE # 02)

DATE: 06.11.22
CERT. NO.: SH94-14
ISSUE NO.: 4

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